

# Work Order ID 119799

May-23-14 12:42:14 PM

\*119799\*

Page 1

Item ID: D205-633-011 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Heli-Access-Step™ (Fits LH or RH)  
 Start Date: 5/23/14 Start Qty: 4.00 \*4\* Cust Item ID:  
 Required Date: 5/26/14 Req'd Qty: 4.00 \*4\* Customer:  
 Reference:

Approvals: Process Plan: U Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
IIN-D205-633	C								
100	Document Control	0.00	DAS						
<b>*100*</b>	DOCUMENT CONTROL		06						
DC	Memo	0.00	9-89						
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP205-633-011 CHG001								
110	Pick Kit	0.00							
<b>*110*</b>									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
<b>*120*</b>									
QC	Memo	0.00	DAS						
Quality Control			06						

JUN 04 2014

JUN 04 2014

DAS  
26  
9-89

**Work Order ID 119799**

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**\*119799\***

Page 2

Item ID: D205-633-011

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Heli-Access-Step™ (Fits LH or RH)

Start Date: 5/23/14

Start Qty: 4.00

**\*4\***

Cust Item ID:

Required Date: 5/26/14

Req'd Qty: 4.00

**\*4\***

Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start

**\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

**\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00

**\*130\***

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D205-633-011

Location: BB1

(4)

JUN 03 2014

8DAS  
06  
9-89

140

0.00

**\*140\***

QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

14/6/54

AA 14-6-S

# Picklist Print

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Page 1

Work Order ID: 119799

\*119799\*

Parent Item: D205-633-011

\*D205-633-011\*

Parent Item Name: Heli-Access-Step™ (Fits LH or RH)

Start Date: 5/23/14

Required Date: 5/26/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:F02.07.11Reformat; Removed D3010 RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-14A		Purchased	No			110	Each	711.0000	1	④			DAS
*AN4-14A*									**	m14600			26
Bolt													9-89

Location Loc Qty Loc Code

FG 5  
122141 5  
ST357 16  
124221 16  
ST515 690  
M127044 1  
M128324 189  
M128769 500

AN4-5A  
\*AN4-5A\*  
BOLT

Purchased No 110 Each 371.0000

\*\*

⑧

m152474x

DAS  
31  
9-89

Location Loc Qty Loc Code

ST355 371  
120562 271  
m127817 100

AN4-6A  
\*AN4-6A\*  
BOLT

Purchased No 110 Each 2,728.000

\*\*

⑧

m160067. 14-5-26

DAS  
26  
9-89

Location Loc Qty Loc Code

ST355 600  
M128403 600  
ST514 2128  
M126317 350  
M128634 1778

DAS  
06  
9-89

DAS  
31  
9-89

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Page 2

Work Order ID: 119799

\*119799\*

Parent Item: D205-633-011

\*D205-633-011\*

Parent Item Name: Heli-Access-Step™ (Fits LH or RH)

Start Date: 5/23/14

Required Date: 5/26/14

Start Qty: 4.00

Required Qty: 4.00

4 AN4-7A Purchased No 110 Each 140.0000 **DAS 26 9-89**

\*AN4-7A\*

Bolt

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST355

140

m126193

140

AN5-14A

Purchased No

110 Each

20.0000

\*AN5-14A\*

Bolt

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST362

20

m128134

20

AN5-6A

Purchased No

110 Each

29.0000

\*AN5-6A\*

Bolt

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST361

29

m124752

4

m127363

25

D2021-101

Manufactured No

110 Each

45.0000

\*D2021-101\*

Eyebolt

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST003

45

99711

45

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Work Order ID: 119799

Parent Item: D205-633-011

Parent Item Name: Heli-Access-Step™ (Fits LH or RH)

\*119799\*

\*D205-633-011\*

Start Date: 5/23/14

Required Date: 5/26/14

Start Qty: 4.00

Required Qty: 4.00

✓ 4 D2022-101 Manufactured No 110 Each 295.0000 \*\* ⑧ B2/505. DAS 26 9-89  
Spacer

DAS  
06  
9-89

Location	Loc Qty	Loc Code
ST003	35	
113339	35	
ST004	260	
103016	50	
106235	24	
107903	80	
117874	100	
92861	4	
98450	2	

DAS  
31  
9-89

✓ 4 D2022-103 Manufactured No 110 Each 92.0000 \*\* ⑧ B1/6062. DAS 26 9-89  
Spacer

DAS  
06  
9-89

Location	Loc Qty	Loc Code
ST004	92	
104202	22	
105601	61	
85813	9	

DAS  
31  
9-89

D2562-001 DAS 06 9-89  
✓ 4 \*D2562-001\* Manufactured No 110 Each 0.0000 \*\* ⑧ B1/10089 DAS 26 9-89  
Strut 19.68

D2563  
✓ 4 \*D2563\* Manufactured No 110 Each 0.0000 \*\* ⑧ 24447 2  
Step Weldment Assembly 1x23397 14-5-26.  
1x17935

DAS  
31  
9-89

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Work Order ID: 119799

Parent Item: D205-633-011

Parent Item Name: Heli-Access-Step™ (Fits LH or RH)

\*119799\*

\*D205-633-011\*

Start Date: 5/23/14

Required Date: 5/26/14

Start Qty: 4.00

Required Qty: 4.00

4 D2565-101 Manufactured No 110 Each 6.0000 ~~1~~ 4 **DAS 26 9-89**

**\*D2565-101\***  
Strut

DAS  
06  
9-89

Location	Loc Qty	Loc Code
ST252	6	
101506	1	
104485	4	
109632	1	

4 D2565-103 Manufactured No 110 Each 11.0000 ~~1~~ 4 **DAS 26 9-89**

**\*D2565-103\***  
Strut

DAS  
06  
9-89

Location	Loc Qty	Loc Code
ST252	11	
109633	2	
114949	6	
86383	3	

4 D2565-105 Manufactured No 110 Each 7.0000 ~~1~~ 4 **DAS 26 9-89**

**\*D2565-105\***  
Strut

DAS  
06  
9-89

Location	Loc Qty	Loc Code
ST252	7	
109634	7	

4 D2565-107 Manufactured No 110 Each 6.0000 ~~1~~ 4 **DAS 26 9-89**

**\*D2565-107\***  
Strut

DAS  
06  
9-89

Location	Loc Qty	Loc Code
ST252	6	
109635	6	

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Work Order ID: 119799

Parent Item: D205-633-011

Parent Item Name: Heli-Access-Step™ (Fits LH or RH)

\*119799\*

\*D205-633-011\*

Start Date: 5/23/14

Required Date: 5/26/14

Start Qty: 4.00

Required Qty: 4.00

D2565-109

Manufactured No

110 Each

8.0000

1 4

\*D2565-109\*

Sirut

\*\*

DAS

26

9-89

Location

Loc Qty

Loc Code

ST252

8

108460

6

109636

2

110 Each

12.0000

1

D2565-111

Manufactured No

\*D2565-111\*

Sirut

\*\*

DAS

26

9-89

Location

Loc Qty

Loc Code

ST252

12

110260

6

115094

6

110 Each

6,460.000

1

MS21042L4

Purchased No

\*MS21042L4\*

Locknut

\*\*

DAS

26

9-89

Location

Loc Qty

Loc Code

ST314

50

m124231

6

m126015

12

m126275

32

ST509

6399

m127255

71

m127813

988

m128300

340

m128798

5000

ST518

11

m127376

11

DAS

06

9-89

DAS

31

9-89

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Work Order ID: 119799

\*119799\*

Parent Item: D205-633-011

\*D205-633-011\*

Parent Item Name: Heli-Access-Step™ (Fits LH or RH)

Start Date: 5/23/14

Required Date: 5/26/14

Start Qty: 4.00

Required Qty: 4.00

MS21042L5

Purchased

No

110

Each

1,138.000

\*MS21042L5\*

Nut

\*\*

8

16941

DAS  
26  
9-89

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

GA

1

117611

1

Return2014

8

125684

8

ST315

3

m127304

3

ST509

1126

m127813

500

m128810

626

DAS  
31  
9-89

NAS1149D0463J

Purchased

No

110

Each

5,944.000

\*NAS1149D0463J\*

WASHER

\*\*

60

5xm/16941

14-5-26

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST510a

5944

M124778

18

M126221

20

M127813

22

M127904

3000

M128591

1384

M128995

1500

DAS  
31  
9-89

DAS  
26  
9-89

4x

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Work Order ID: 119799

\*119799\*

Parent Item: D205-633-011

\*D205-633-011\*

Parent Item Name: Heli-Access-Step™ (Fits LH or RH)

Start Date: 5/23/14

Required Date: 5/26/14

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0563J

Purchased

No

110

Each

3,473.000

\*\*

16

\*NAS1149D0563J\*

Washer

m16527

14-5-26

Location

Loc Qty

Loc Code

GA

201

m125807

201

ST510a

3272

m126319

1272

m128257

2000

DAS  
06  
9-89

DAS  
31  
9-89

DAS  
26  
9-89

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REFERENCE ONLY

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IIN-D205-633

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JUN 04 2014

DAS  
06  
9-89

## 5.0 PARTS LISTS

### 5.1 D205-633-011/-013/-015/-017 Heli-Access Step

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Heli-Access-Step™, High Gear
	X			D205-633-013	Heli-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Heli-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Heli-Access-Step™, Standard Low Gear
			1	D2021-101	EYEBOLT
2	2	2	2	D2022-101	SPACER
2	2	2	2	D2022-103	SPACER
1				D2562-001	STRUT
		1		D2562-005	STRUT
			1	D2562-007	STRUT
	1			D2562-013	STRUT
1	1	1	1	D2563	WELDMENT ASSEMBLY
				D2565-101	STRUT
				D2565-103	STRUT
				D2565-105	STRUT
				D2565-107	STRUT
				D2565-109	STRUT
				D2565-111	STRUT
	1			D2565-201	STRUT
	1			D2565-203	STRUT
	1			D2565-205	STRUT
	1			D2565-207	STRUT
	1			D2565-209	STRUT
	1			D2565-211	STRUT
		1		D2565-301	STRUT
		1		D2565-303	STRUT
		1		D2565-305	STRUT
		1		D2565-307	STRUT
		1		D2565-309	STRUT
			1	D2565-401	STRUT
			1	D2565-403	STRUT
			1	D2565-405	STRUT
			1	D2565-407	STRUT
			1	D2565-409	STRUT
			1	D2565-411	STRUT
		1		D3165-1	SUPPORT ARM
	1	1		AN44-7A	EYEBOLT
2	1	1	2	AN4-5A	BOLT
2	3	3	2	AN4-6A	BOLT
2	2	2	2	AN4-7A	BOLT
1	1	1	1	AN4-14A	BOLT
	1	1		AN4-10A	BOLT
1			1	AN5-6A	BOLT
1	1	1	1	AN5-14A	BOLT
15	16	16	15	AN960JD416	WASHER
4	3	3	4	AN960JD516	WASHER
8	8	8	8	MS21042L4	NUT (or MS21042-4)
2	2	2	2	MS21042L5	NUT (or MS21042-5)

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Revision: C

Date: 13.12.13

# Picklist Print

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Work Order ID: 117279

\*117279\*

Parent Item: D205-633-015

\*D205-633-015\*

Parent Item Name: Heli-Access-Step (Fits LH or RH) 39 Extended Height Gear Isolair Tank Compatible

Start Date: 5/23/14

Required Date: 5/26/14

D2562-005

Manufactured No

Each

8.0000

Start Qty: 4.00

Required Qty: 4.00

\*\*

DAS  
06  
9-89

\*D2562-005\*

Strut 29.00"

## Location

## Loc Qty

## Loc Code

ST252

8

43745

5

93910

3

D2563

Manufactured No

Each

0.0000

\*\*

DAS  
06  
9-89

\*D2563\*

Step Weldment Assembly

D2565-301

Manufactured No

Each

3.0000

\*\*

DAS  
06  
9-89

\*D2565-301\*

Strut

## Location

## Loc Qty

## Loc Code

ST253A

3

59624

3

D2565-303

Manufactured No

Each

2.0000

\*\*

DAS  
06  
9-89

\*D2565-303\*

Strut

## Location

## Loc Qty

## Loc Code

ST253A

2

59622

2

D2565-305

Manufactured No

Each

3.0000

\*\*

DAS  
06  
9-89

\*D2565-305\*

Strut

## Location

## Loc Qty

## Loc Code

ST253A

3

59619

3

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Work Order ID 119799

\*119799\*

Page 1

May-23-14 12:42:14 PM

Item ID: D205-633-011 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Heli-Access-Step™ (Fits LH or RH)  
 Start Date: 5/23/14 Start Qty: 4.00 \*4\* Cust Item ID:  
 Required Date: 5/26/14 Req'd Qty: 4.00 \*4\* Customer:  
 Reference:

Approvals: Process Plan: U Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D205-633	C								
100	Document Control	0.00							
*100*	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP205-633-011 CHG001								
110	Pick Kit	0.00							
*110*									
Packaging	Memo	0.00							
Packaging									
120	QC4-100% Inspect kits for completeness	0.00							
*120*									
QC	Memo	0.00							
Quality Control									

MLJ 1405-26

40

4K 14-5-26

DAS  
26  
9-89